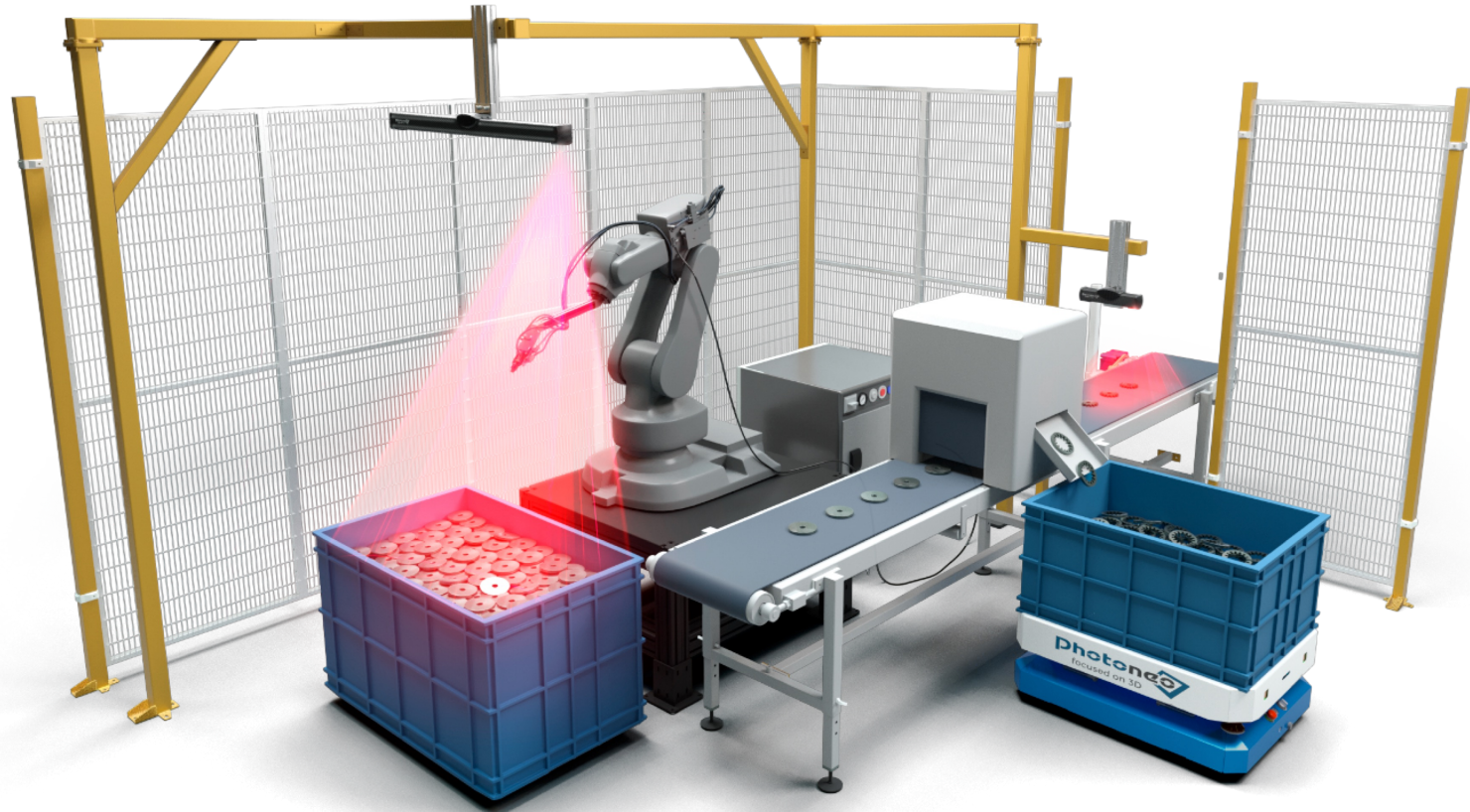


Welcome to ME336

Collaborative Robot Learning





ME336 Collaborative Robot Learning
Spring 2023

Lecture 01

Course Introduction

Song Chaoyang

Southern University of Science and Technology

Introduce you to the field of Collaborative Robot Learning

*definition, why it is important, and
why it is challenging*

Today's Objectives

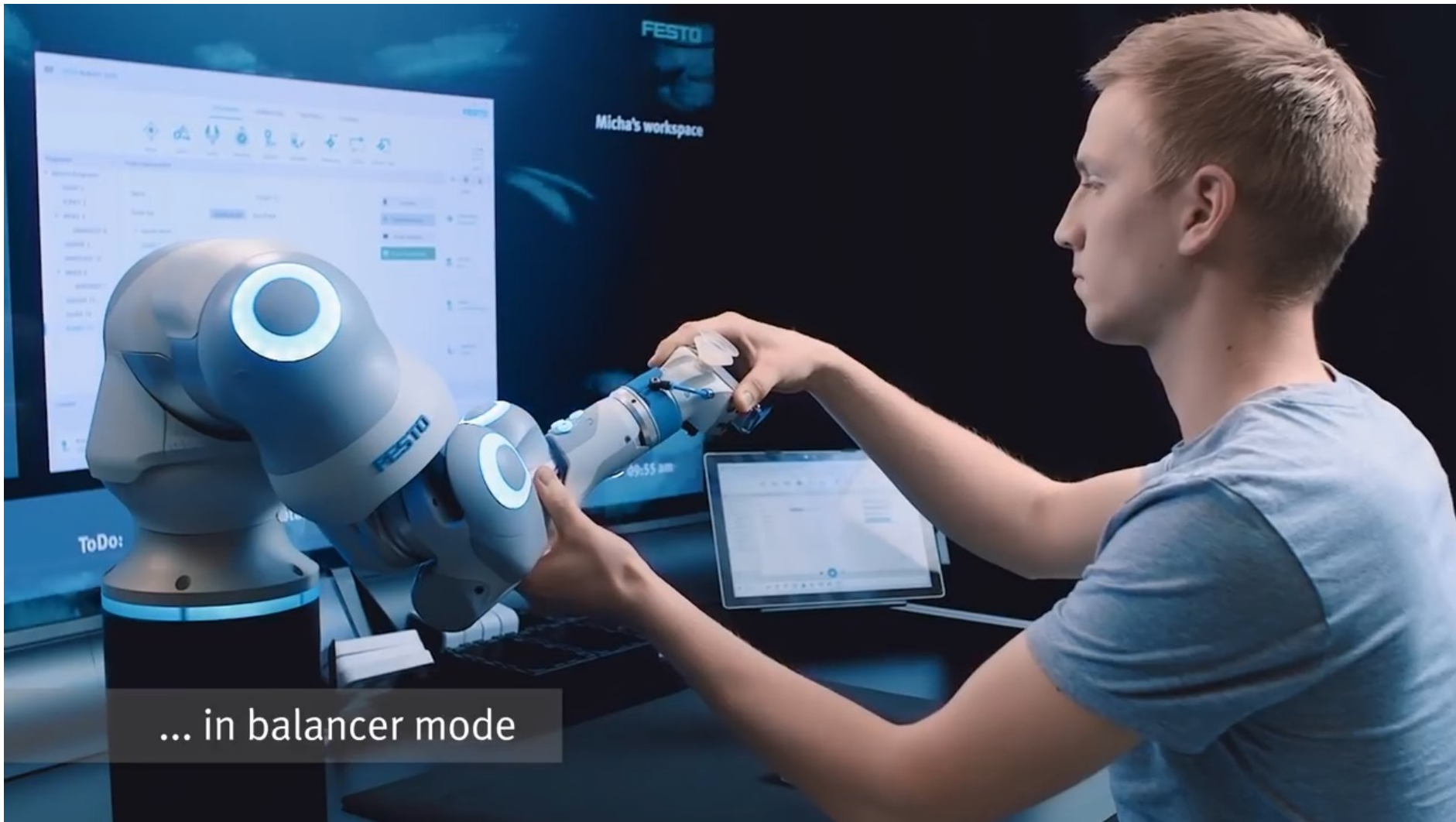
Collaborative Robot Learning

A working definition

- Cobots, or collaborative robots, are robots intended for direct human robot interaction within a shared space, or where humans and robots are in close proximity.
- Cobot applications contrast with traditional industrial robot applications in which robots are isolated from human contact.

Source: Wiki ...

A Futuristic Concept *How would you feel, if you were the one in this video?*



Source: FESTO

A More Realistic Concept ...

What about now?



Source: Universal Robots

A Cobot in Assembly Action: *more than a concept*



Source: Universal Robots

Common Applications of Cobot in Automation

Highly repetitive tasks that require different levels of dexterity

- Object Relocation
 - Handling object from one location to another
 - Pick & Place | Machine Tending | Packing and Palletizing
- Material Releasing
 - Releasing material from the robot to the target location
 - Gluing | Dispensing | Welding | Screwdriving
- Material Removal
 - Removing material from the target object using the robot
 - Polishing | Grinding | Deburring
- Information Gathering
 - Collecting information using sensors attached to the robot
 - Quality Inspection

Object Relocation: Pick & Place

Intel® RealSense™
Depth Camera D415

Universal Robots
e-Series cobots

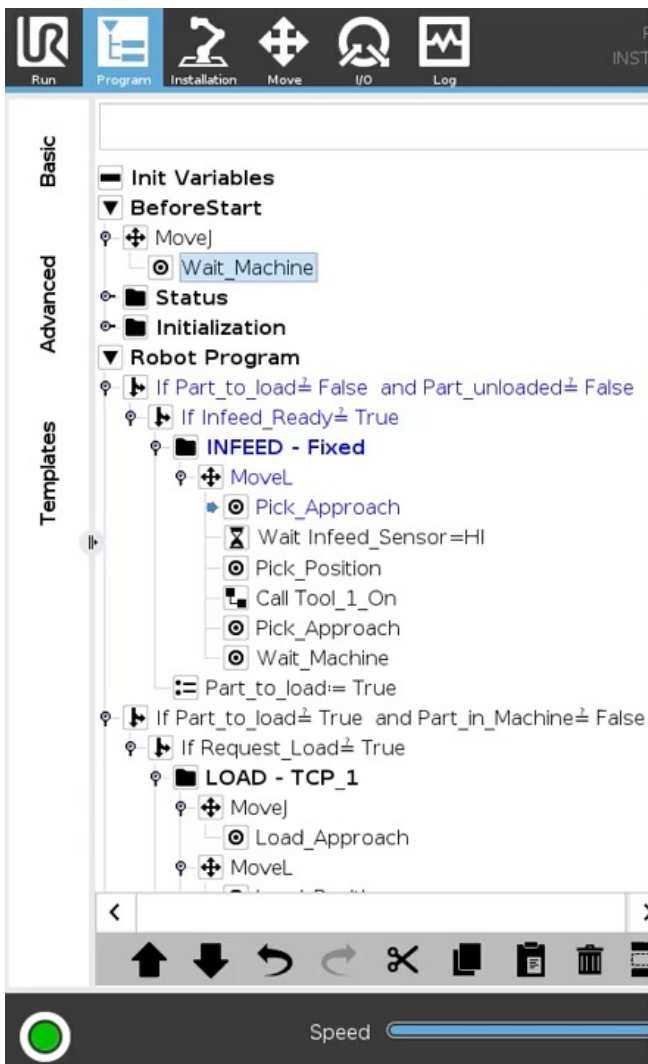
RHR GripperV5

2nd Gen
RightPick.AI



Source: RightHand Robotics

Object Relocation: Machine Tending



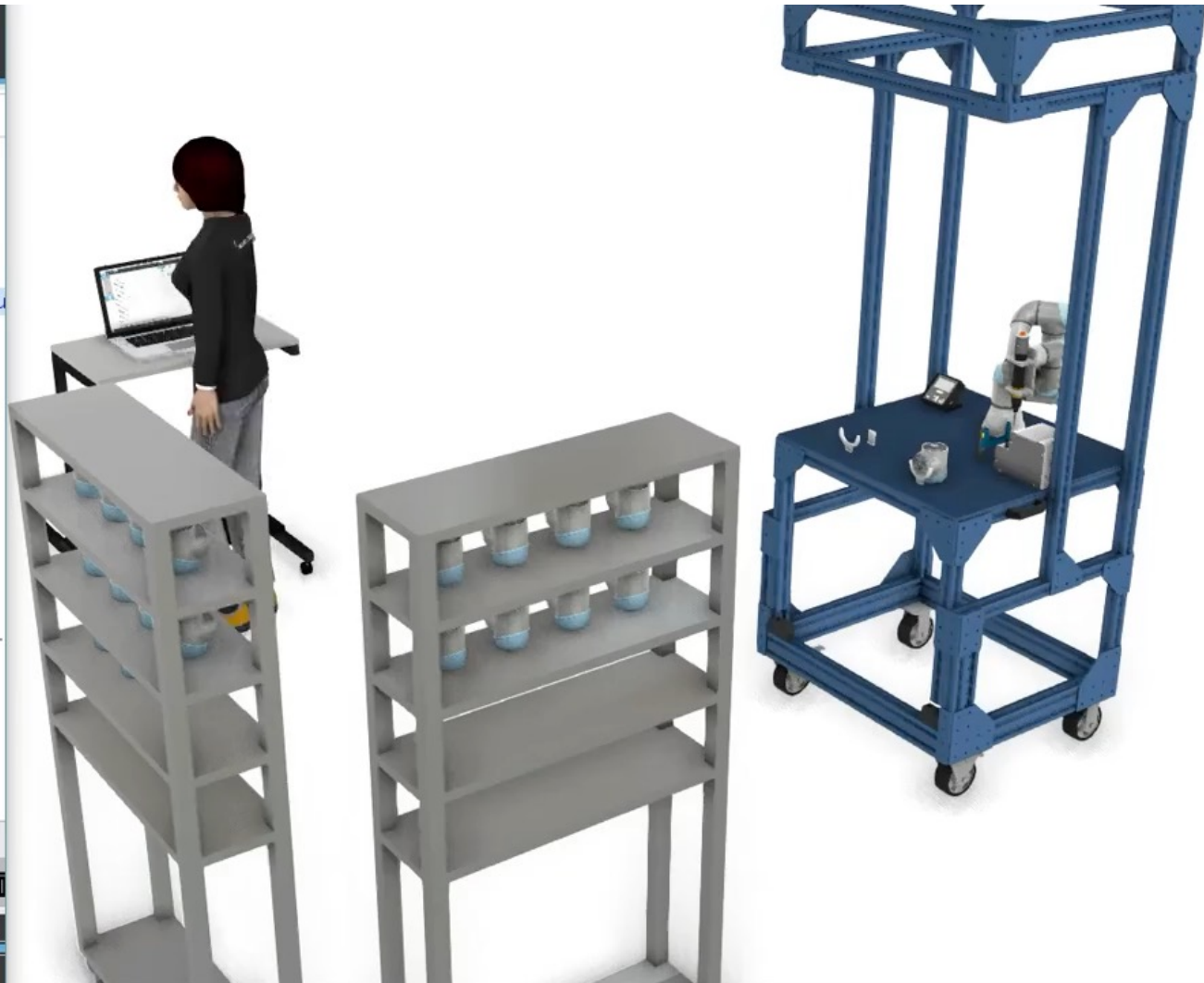
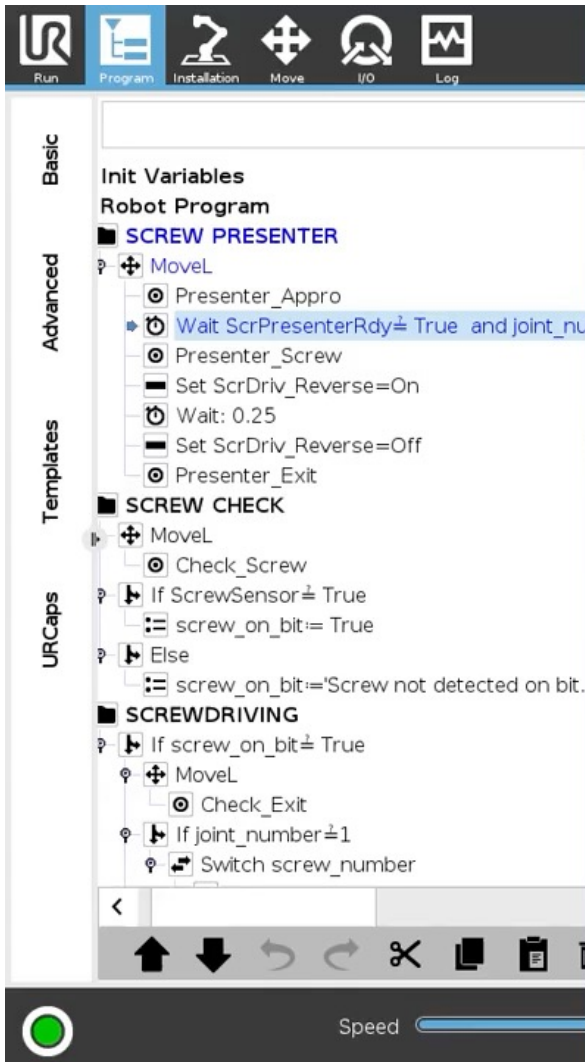
Source: Universal Robots

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Material Releasing: Screwdriving



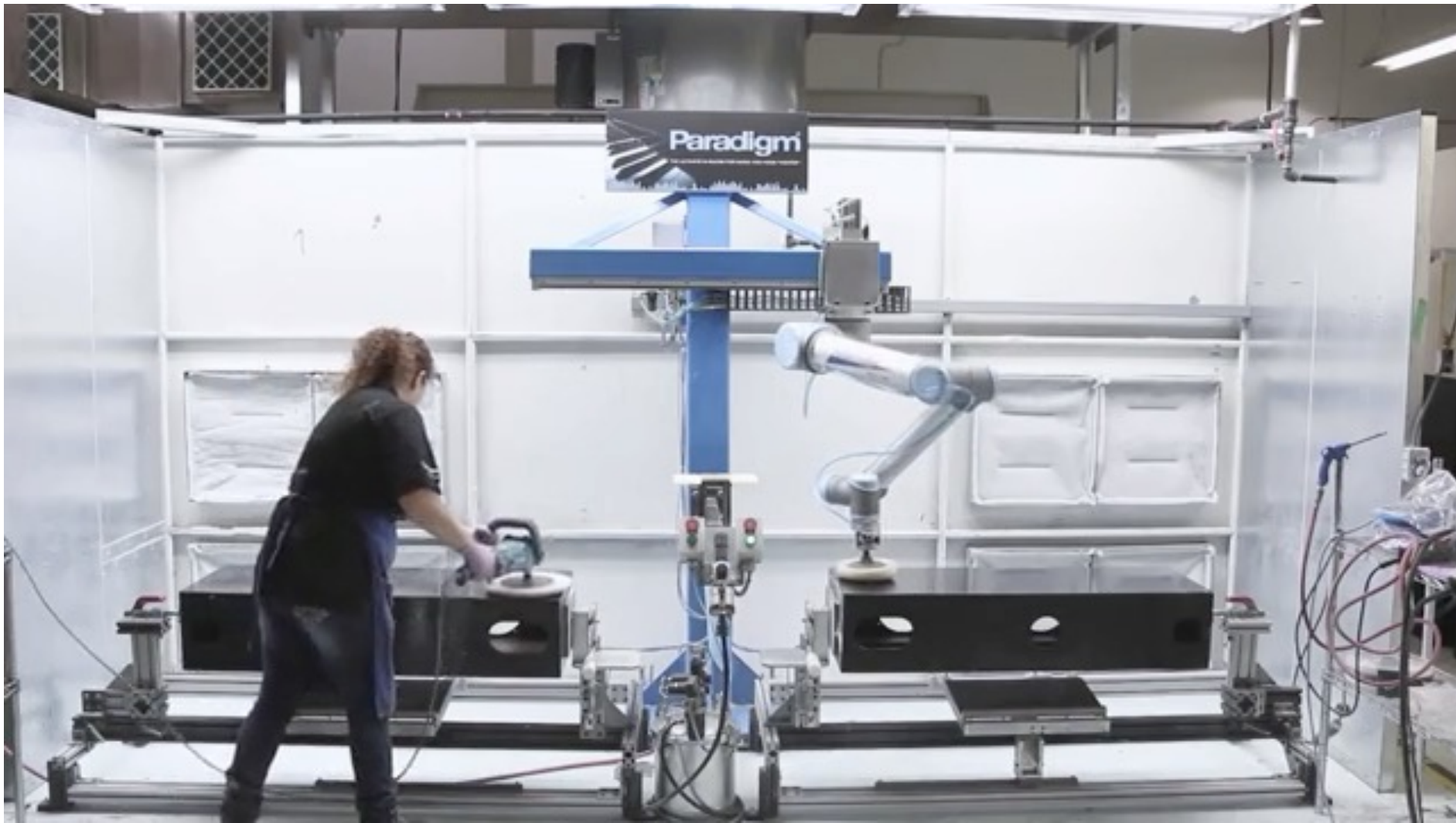
Source: Universal Robots

Common Applications of Cobot in Automation

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Material Removal: Polishing



Source: Universal Robots

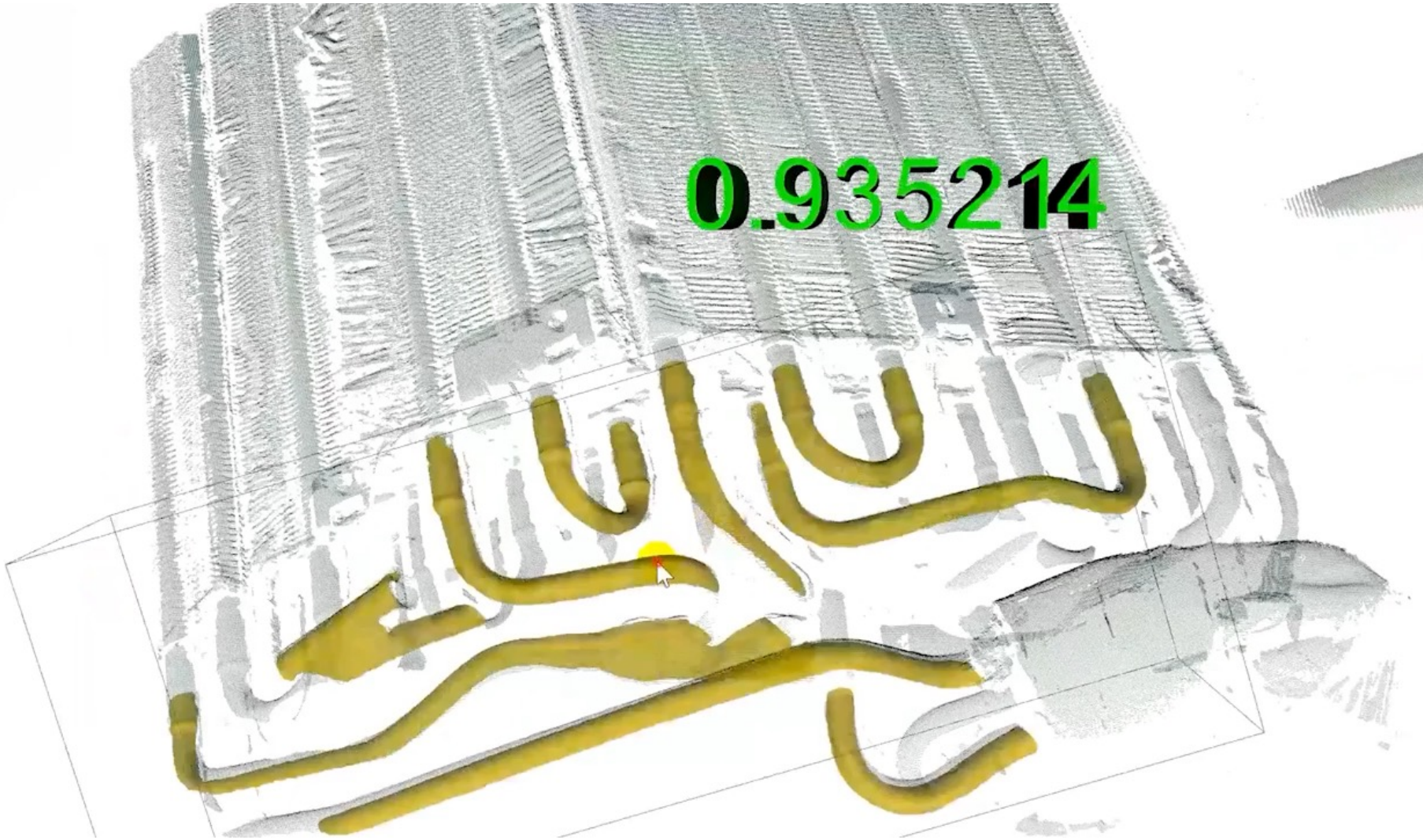
Common Applications of Cobot in Automation

Highly repetitive tasks that require different levels of dexterity

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Material Removal: Information Gathering

0.935214



Source: Photoneo

How to define Collaboration with Robots?

Collaborative Robot Technical Specification ISO/TS 15066

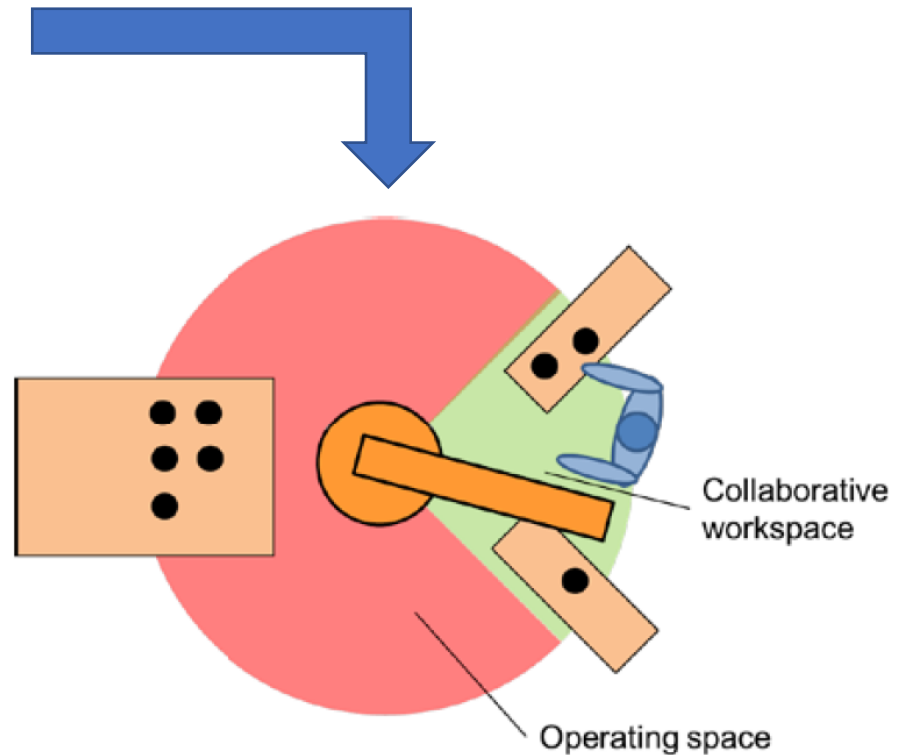
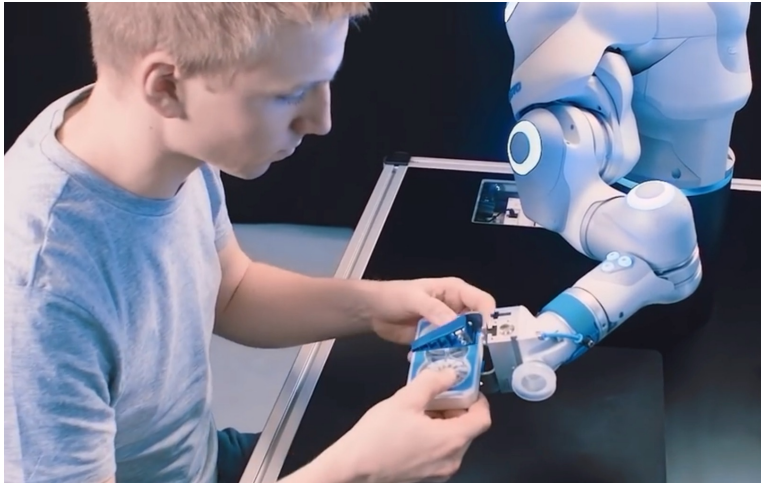
1.5 m/s



Source: DLR

Define Collaboration with Robots

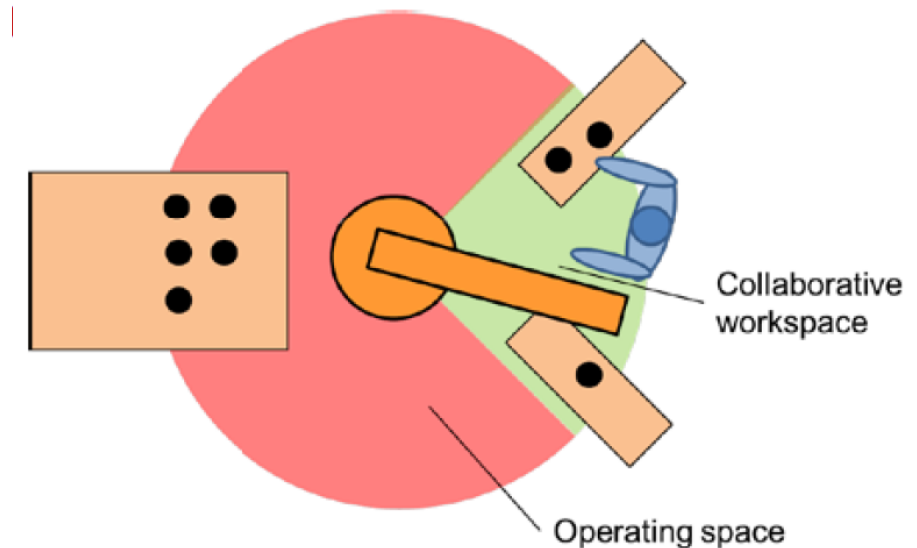
A robot that CAN (capable) for use in a collaborative operation



Define Collaboration with Robots

A robot that CAN (capable) for use in a collaborative operation

- Purposely designed robot systems work in **direct cooperation with a human** within **a defined workspace**



Define Collaboration with Robots

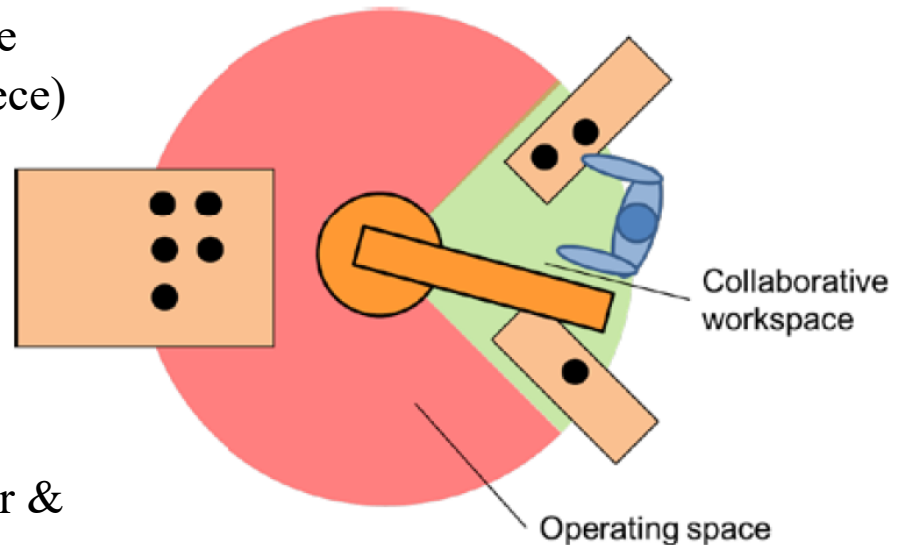
A robot that CAN (capable) for use in a collaborative operation

- Purposely designed robot systems work in **direct cooperation with a human** within **a defined workspace**

[Collaborative Workspace] space within the operating space where the robot system (including the workpiece) and a human can perform tasks concurrently during production operation.

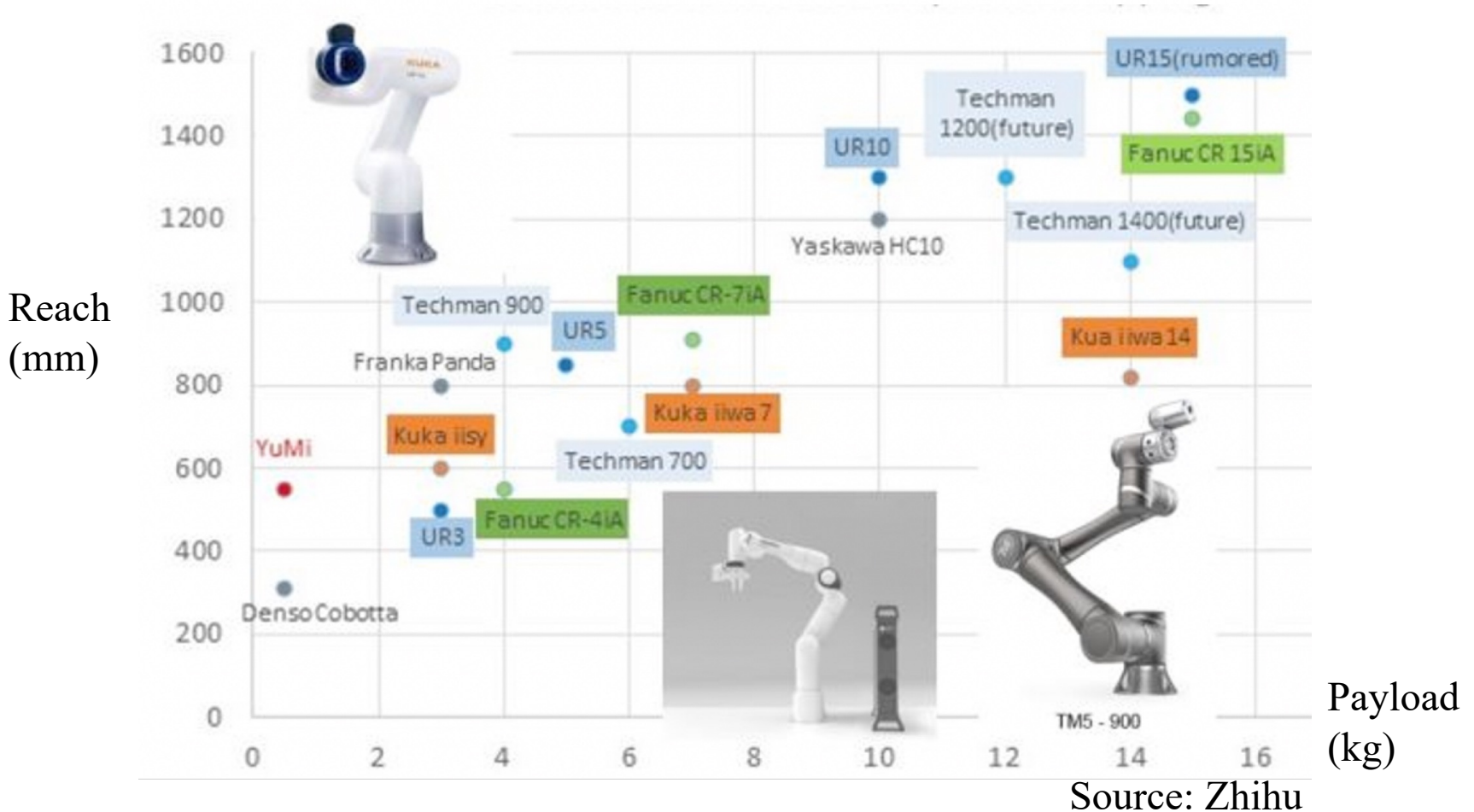
[Robot] Robot arm & robot control

[Robot System] Robot, end-effector & workpiece



Collaborative Reach vs. Output Payload

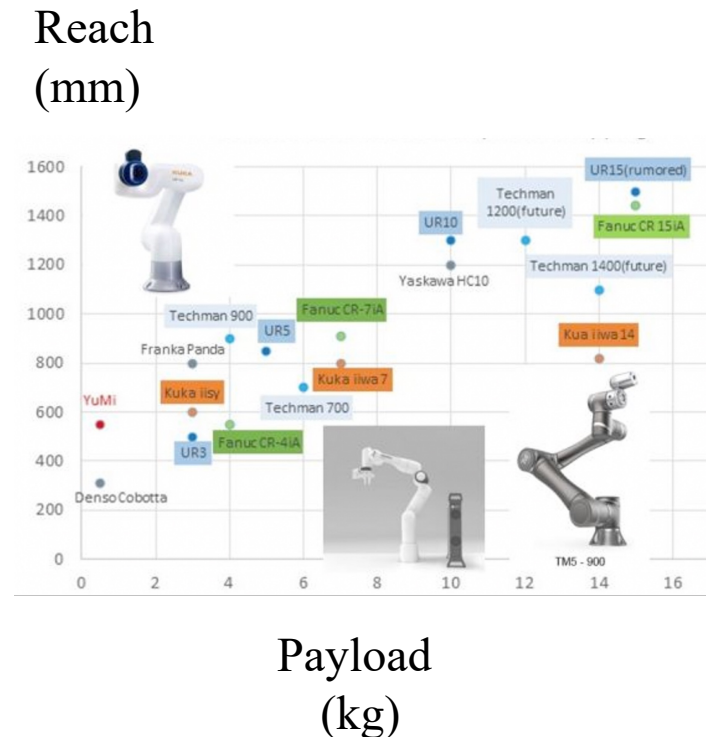
The Design Need for Robotic Collaboration



Collaborative Reach vs. Output Payload

The Design Need for Robotic Collaboration

- Small payload
 - Force limiting for safe interaction
- Small footprint
 - Less disruption to the existing automation line
- Highly repetitive
 - Labor replacement for added value
- Ease of integration
 - Flexible implementation for the changing demand
- Cost-Effectiveness
 - Lower cost in purchase, use, and maintenance



Challenge to Adoption

Viewpoint from the real world

Customers indicating top challenge and top 5 challenges

Percent



Source: McKinsey Global Robotics Survey 2018

All players identified the cost of robots as one of the primary challenges to adoption

Challenge to Adoption

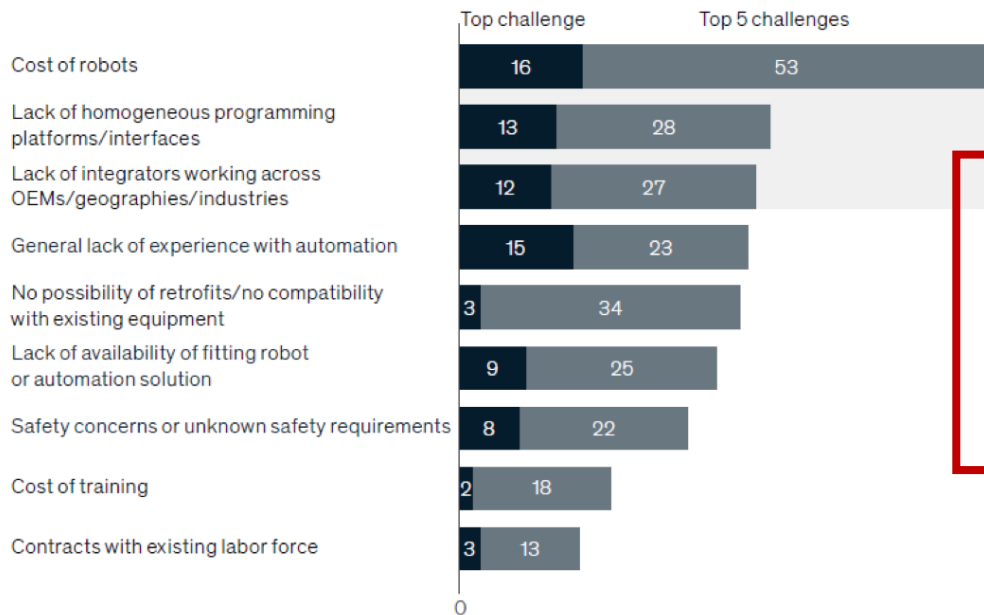
Viewpoint from the real world

The cost of which is higher?

- human or
- robot?

Customers indicating top challenge and top 5 challenges

Percent



The greatest challenges for customers

All players identified the cost of robots as one of the primary challenges to adoption

Source: McKinsey Global Robotics Survey 2018

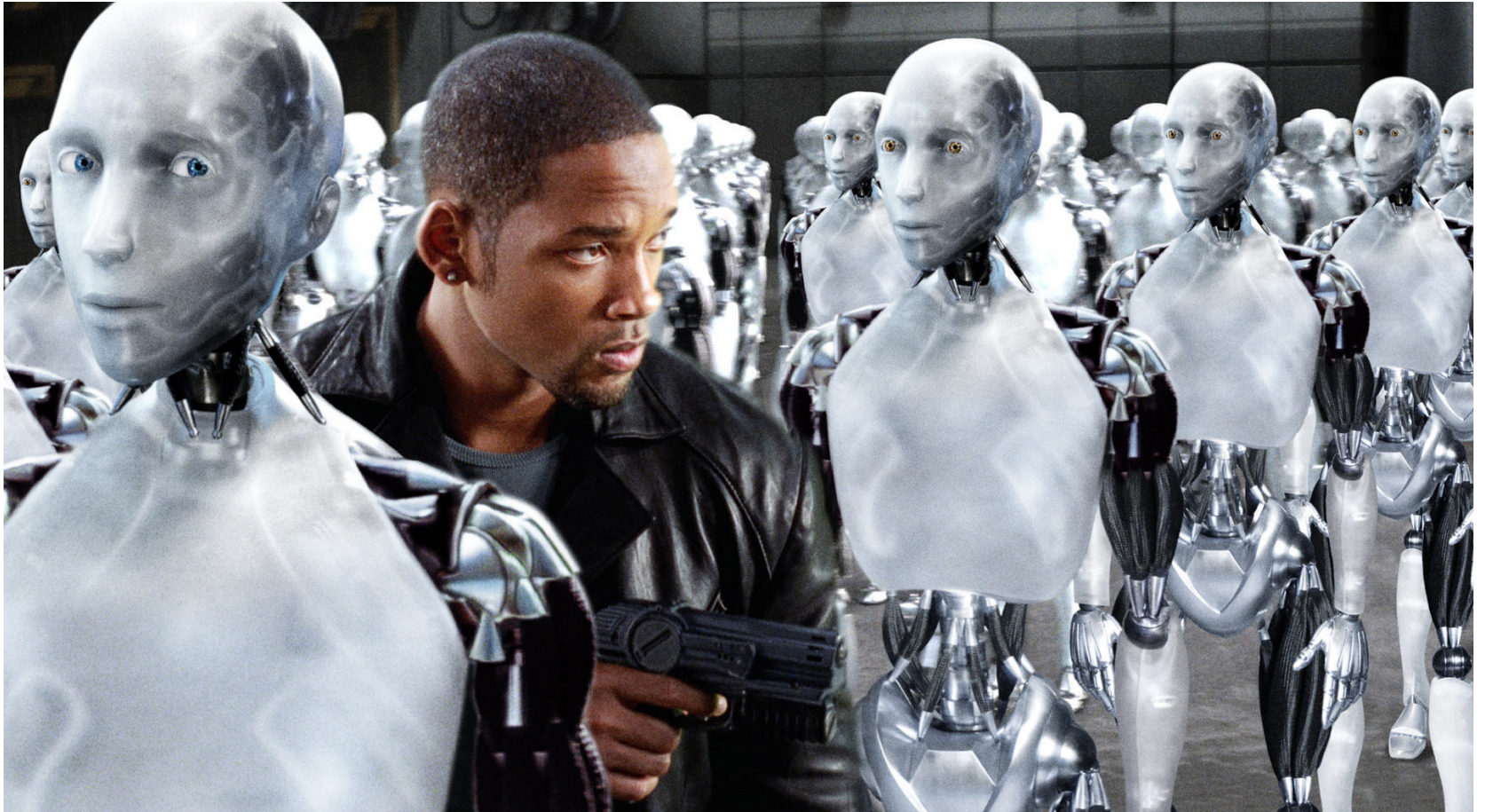
A research field at the intersection of **machine learning** and **robotics** that studies techniques allowing a robot to acquire novel skills or adapt to its environment through learning algorithms.

Collaborative **Robot Learning**

Source: Wiki ...

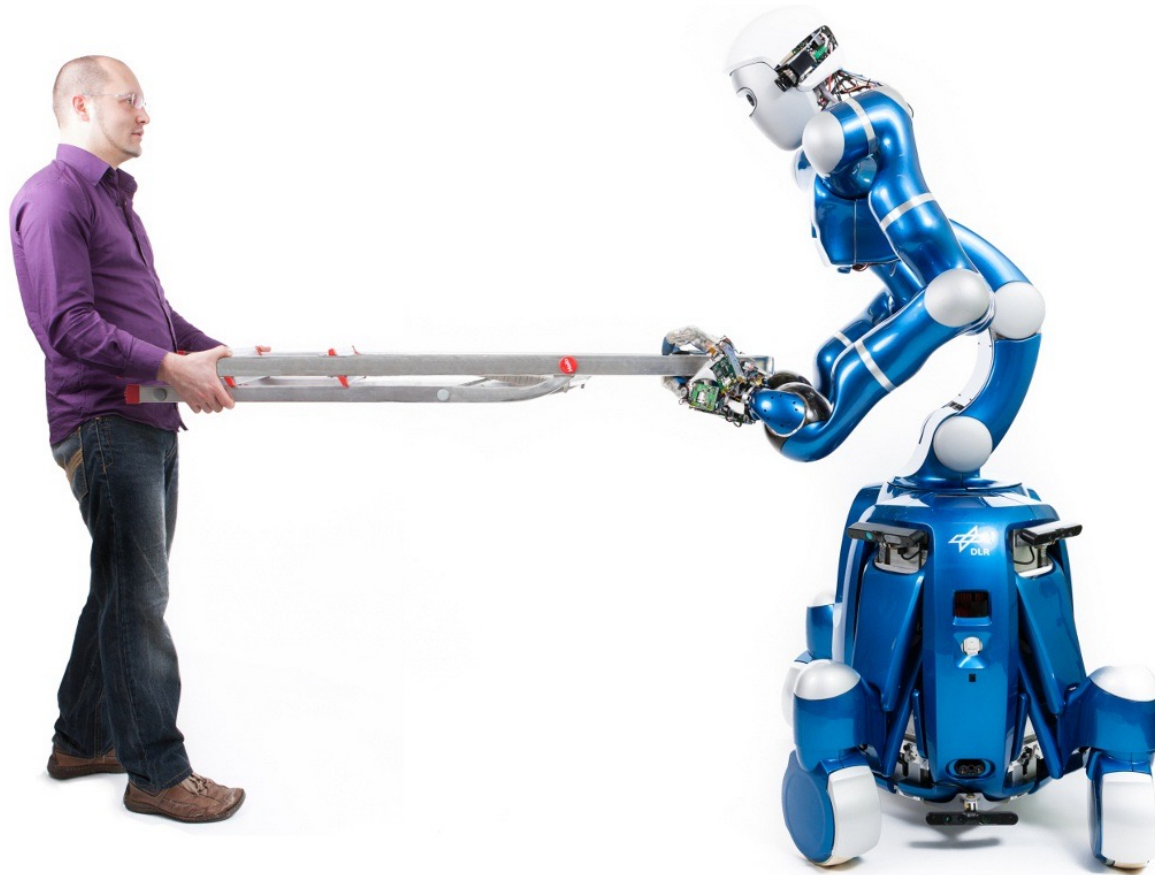
So ... What if Robots can Learn?

I, Robot?



Possible Ways of Collaboration

Passing a Ladder?



Source: DLR

Robot-Assisted Surgery

Put your life on the table?



Source: DLR

Radiation Therapy

Robotic inspection?

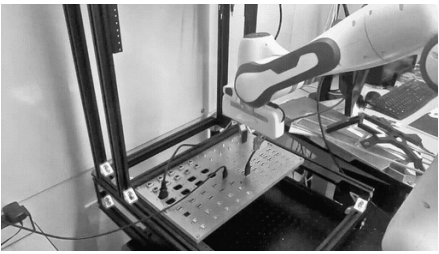


Source: Heidelberg

Film Production

Make another movie?



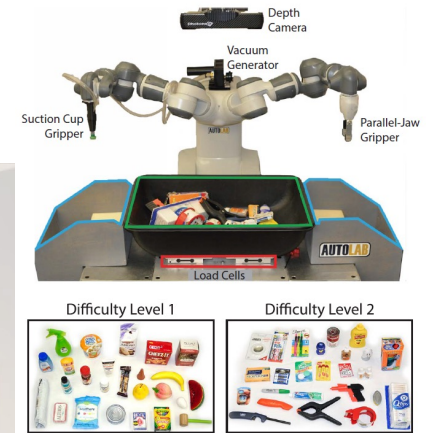


*Now, again,
How would you feel,
if you were to work with these robots?*



Source: Google

What do you like about this robot?

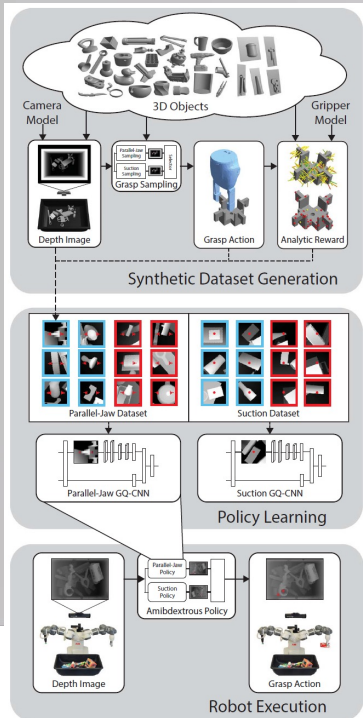


Dex-Net 4.0

Composite Policy Experiments



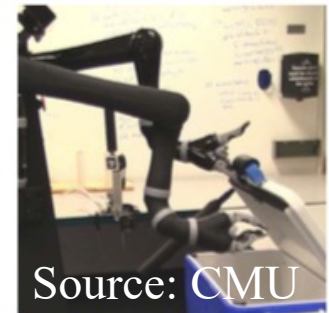
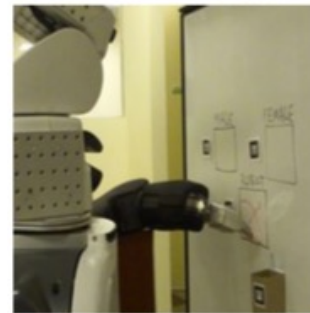
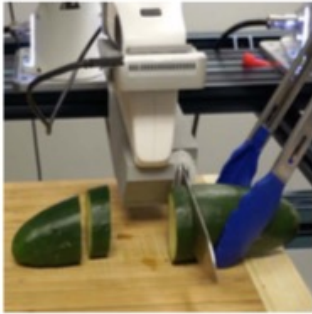
autolab.berkeley.edu



Source: UC Berkley

Robot Manipulation

How a robot should learn to manipulate the world around it



Source: CMU

Common Concepts in Learning for Manipulation

Internal structure of a manipulation task

- **Manipulations as Physical Systems**

- *Laws of physics and the structure they impose provide strong prior knowledge*
- *Exploit such concepts using learning algorithms and making learning skill tractable*

- **Underactuation**

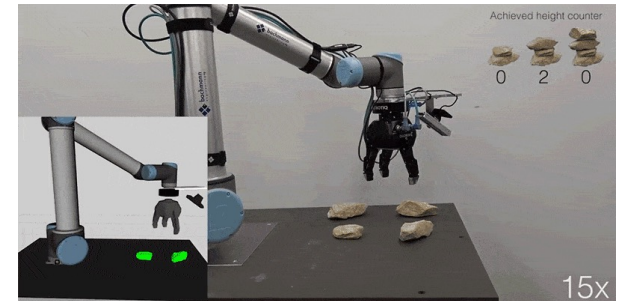
- *The DOFs of the physical environment can be easily larger than those of the robotic system*

- **Nonholonomic Constraints**

- *a system whose state depends on the path taken in order to achieve it.
(Controllable DOFs \neq Total DOFs caused by non-integrable constraints)*

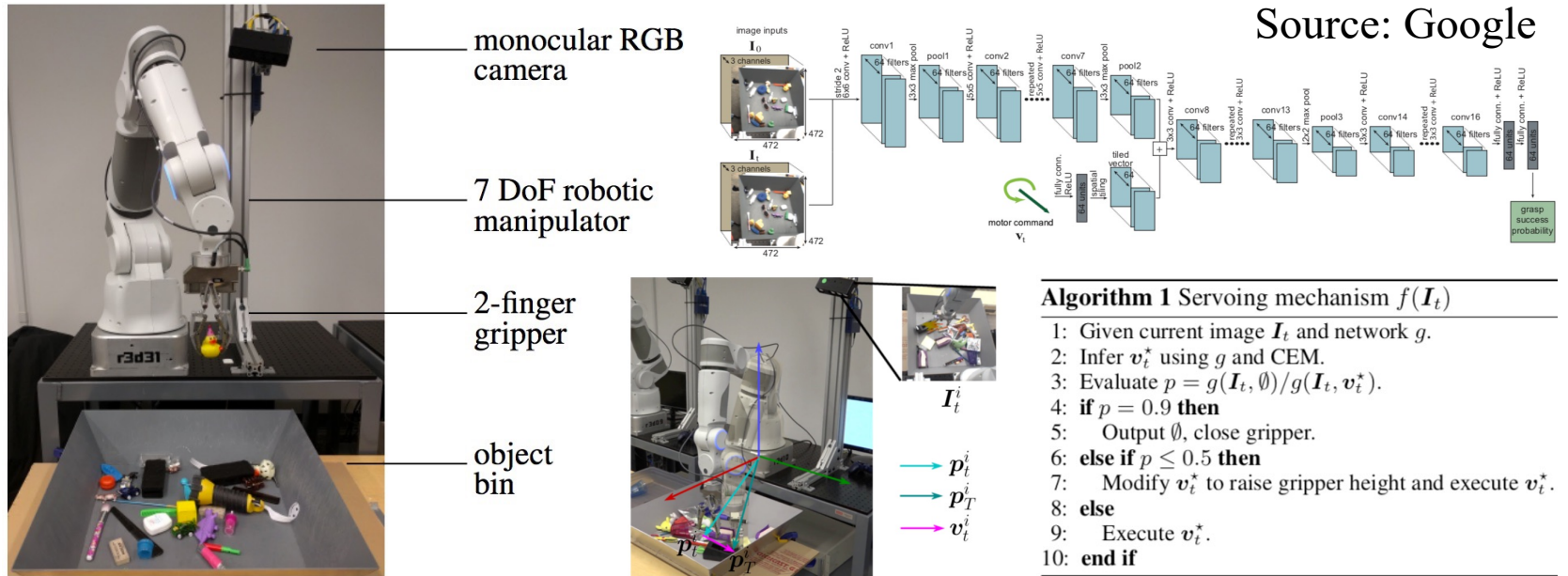
- **Modes in Manipulations**

- *Breaking or making of contacts, i.e. collision with obstacles*
- *A modular structure for convenient implementation, but will make the manipulation tasks inherently discontinuous*
- *The robot must reach a suitable mode before it can perform a desired manipulation*



Interactive Perception and Verification

Paving the pathway for supervised learning



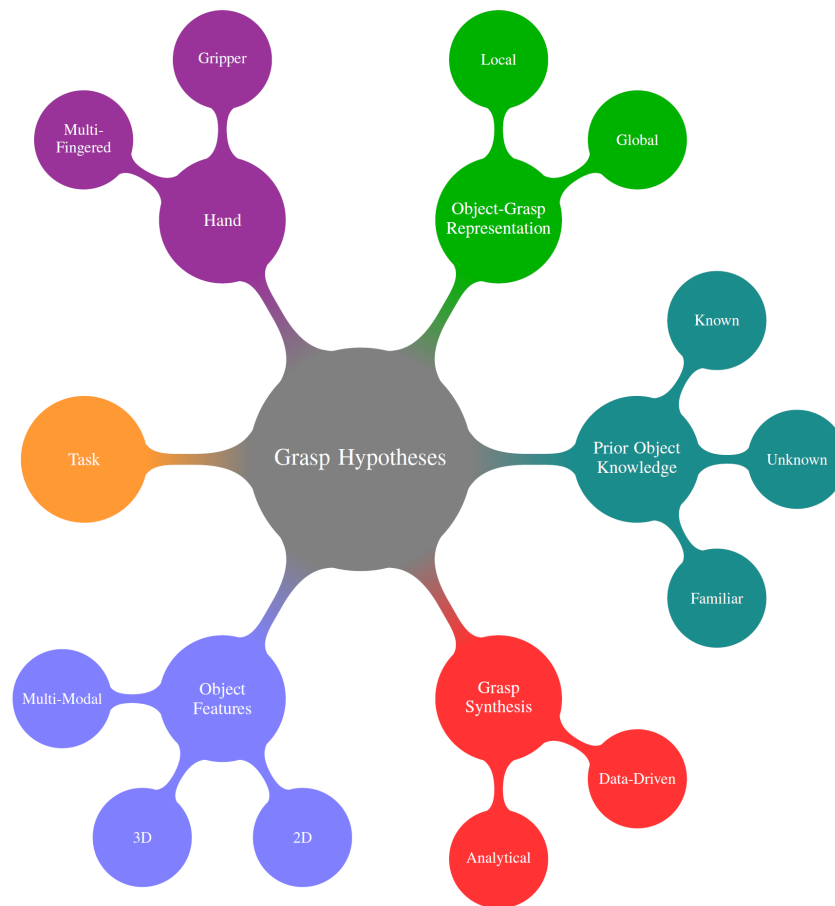
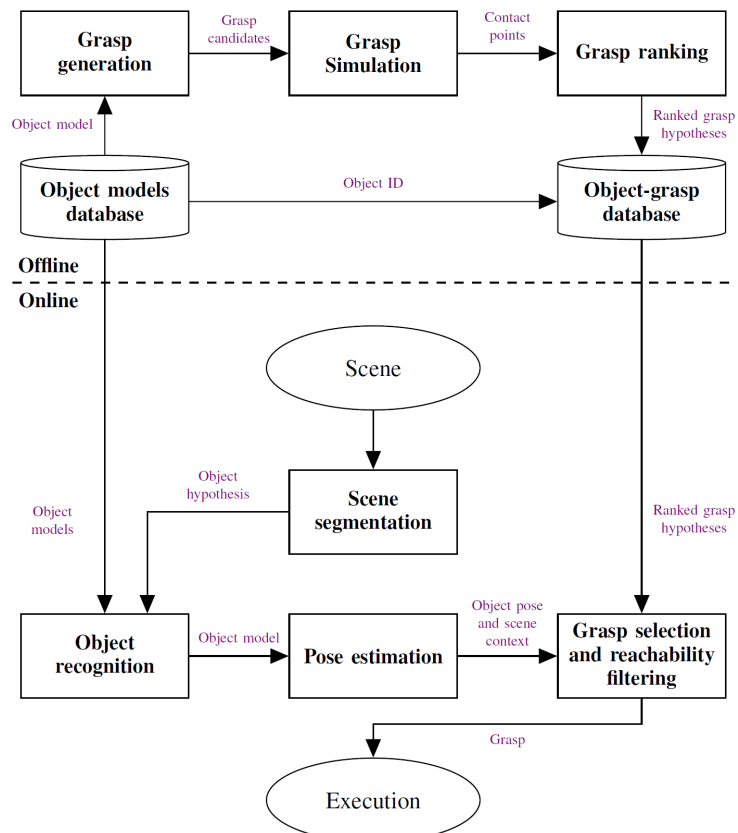
Algorithm 1 Servicing mechanism $f(I_t)$

- 1: Given current image I_t and network g .
- 2: Infer v_t^* using g and CEM.
- 3: Evaluate $p = g(I_t, \emptyset) / g(I_t, v_t^*)$.
- 4: **if** $p = 0.9$ **then**
- 5: Output \emptyset , close gripper.
- 6: **else if** $p \leq 0.5$ **then**
- 7: Modify v_t^* to raise gripper height and execute v_t^* .
- 8: **else**
- 9: Execute v_t^* .
- 10: **end if**

- **Interactive Perception** enables the robot to perceive latent object properties by observing the outcomes of different manipulation actions
- **Verification** is usually done through interactive perception to get the ground truth value for supervised learning with passive perception
- **Active Learning** is the process of actively selecting samples to label to maximize learning performance, often used together with interactive perception

Structured Decomposition of Vision-based Picking

Hierarchical Task Decompositions and Skill Reusability



Data-Driven Grasp Synthesis - A Survey, Jeannette Bohg, Antonio Morales, Tamim Asfour, Danica Kragic (<https://arxiv.org/pdf/1309.2660.pdf>)

System Integration of Object-centered Robotic Manipulation

Object-Centric Generalization



Generalization via objects

- *across different objects,*
- *between similar (or identical) objects in different task instances*

Usually enough to generalize across task instances

- *Generalizing across different objects will require both motor skills and object models that adapt to variations in object shape, properties, and appearance.*

Abstract representations

- *Find a representation under which we can consider a family of objects to be equivalent or identical, even though they vary substantially at the pixel or feature level.*

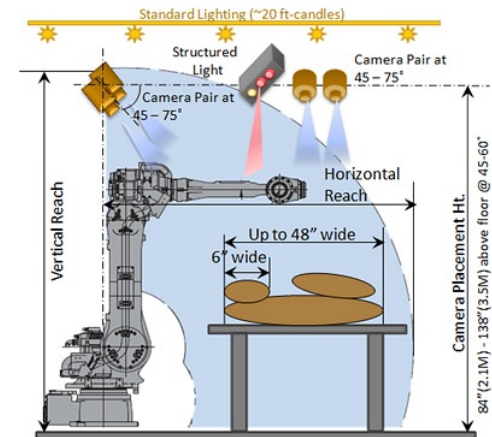
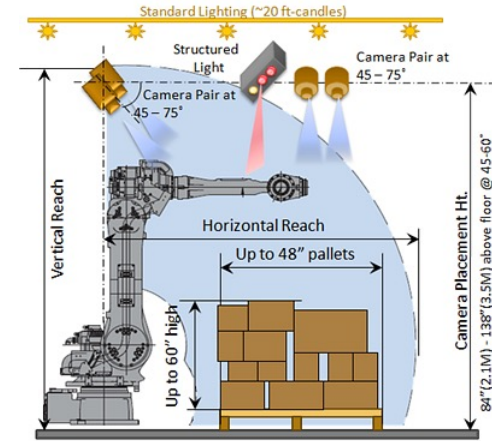
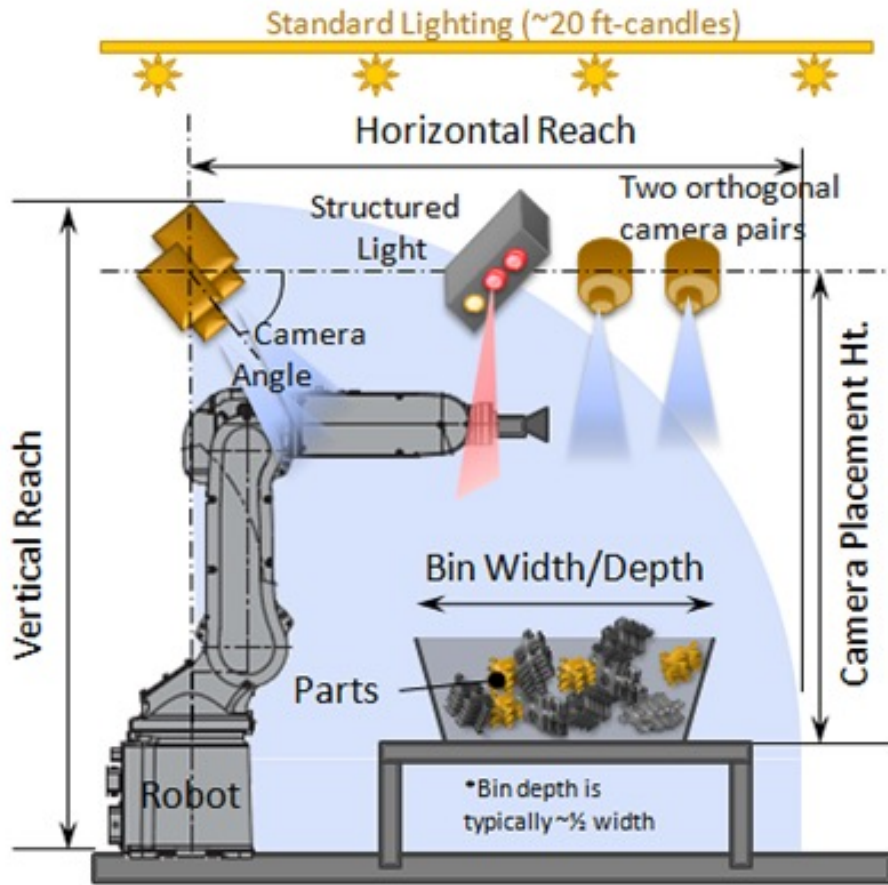


Rigid-Soft Interactive Learning

- *In some cases, this can be done implicitly, e.g., with a compliant gripper that automatically adapts its shape to that of an object during grasping.*

Discovering Novel Concepts and Structures

A structured hierarchy for learning structural skills



Success Examples in Robot Learning

A Peek into the History

Autonomous Vehicles

Autonomous Drones

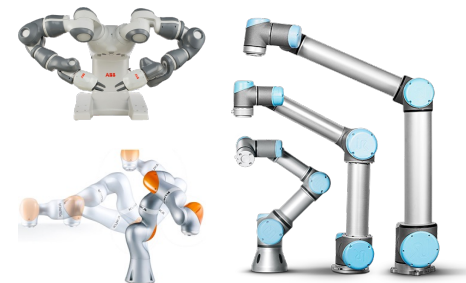
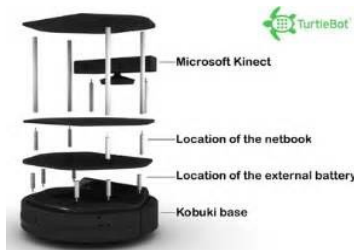
Arm-Type Robots

Research
Challenge
(Science 1st)



Industry
Need

Consumer
Electronics
(Cost 1st)



?

Service
Integration
(App 1st)

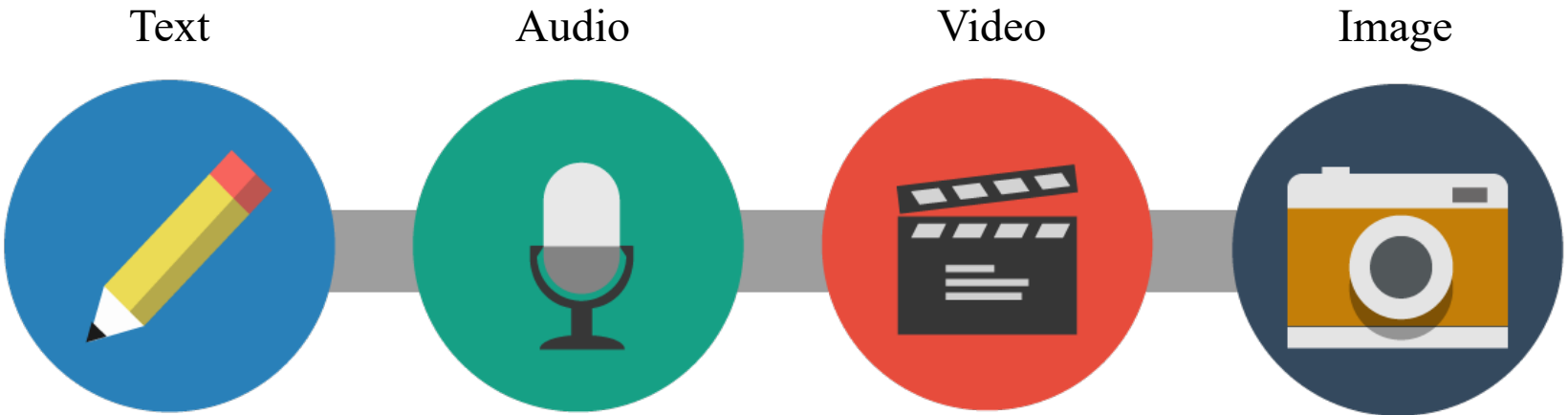


Service
Penetration

What are the Challenges?

Translating Success in Machine Learning for Robotics

- Computing Unit
 - Advanced Algorithms
 - Big Data
- For Machine Learning

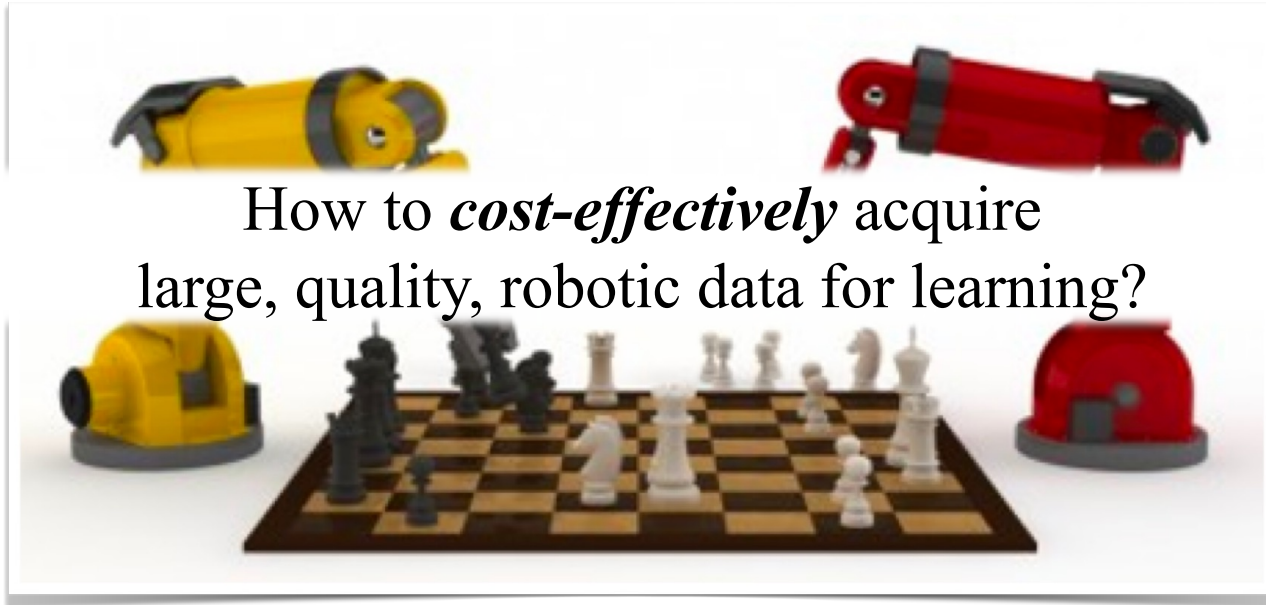


Source: <https://techblogwriter.co.uk/wp-content/uploads/2016/01/text-video-audio-and-images.png>

What are the Challenges?

Translating Success in Machine Learning for Robotics

- Computing Unit
- Advanced Algorithms ? For Robots to learn?
- Big Data ×



A Structural,
Object-Centric Decomposition of
the Unstructured,
Physical Interactions into
Shareable & Reproducible
Machine Intelligence
through Design + Learning

Collaborative Robot Learning

A Structural, Object-Centric Decomposition of

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Collaborative Robot Learning

A Structural,
Object-Centric Decomposition of

**the Unstructured,
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Output

Shareable & Reproducible
Machine Intelligence
through Design + Learning

Collaborative Robot Learning

A Structural,
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**Shareable & Reproducible
Machine Intelligence**

Knowledge

through Design + Learning

Collaborative Robot Learning

A Structural,
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the Unstructured,
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Shareable & Reproducible
Machine Intelligence

through Design + Learning

Method

Collaborative Robot Learning

Machine Intelligence *to be* Designed & Learned

**Mechanical
Systems**

**Learning
Algorithms**



Supersizing self-supervision:

Learning to grasp from 50k tries and 700 robot hours

20X

20X

Collected over 50K tries and 700 robot hours

Negative Grasp Patches

Positive Grasp Patches

Query Kinect image

Find objects via MOG subtraction

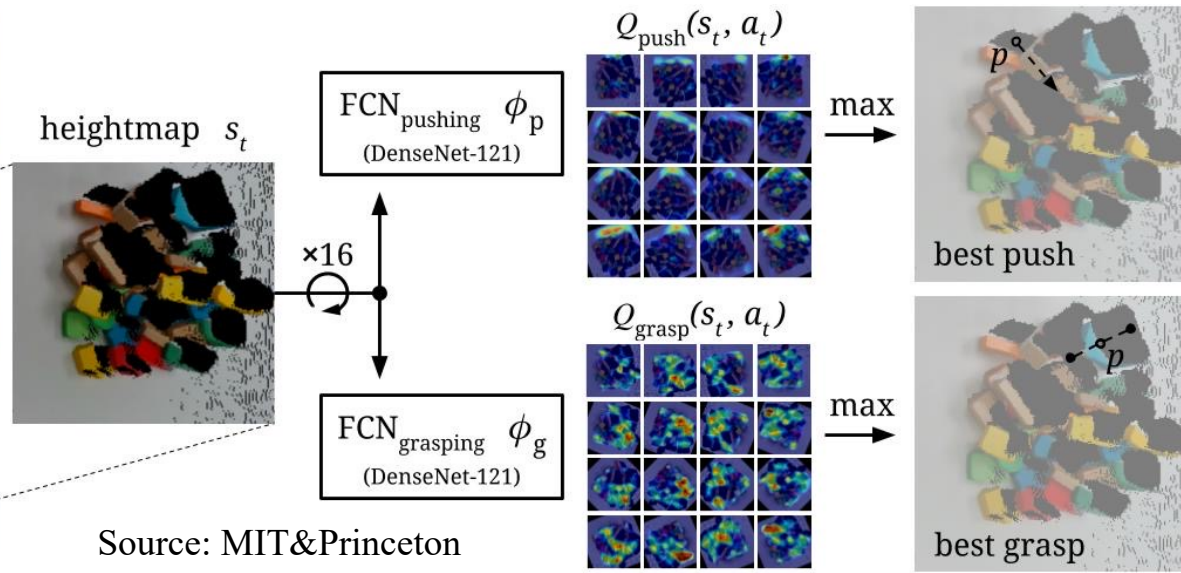
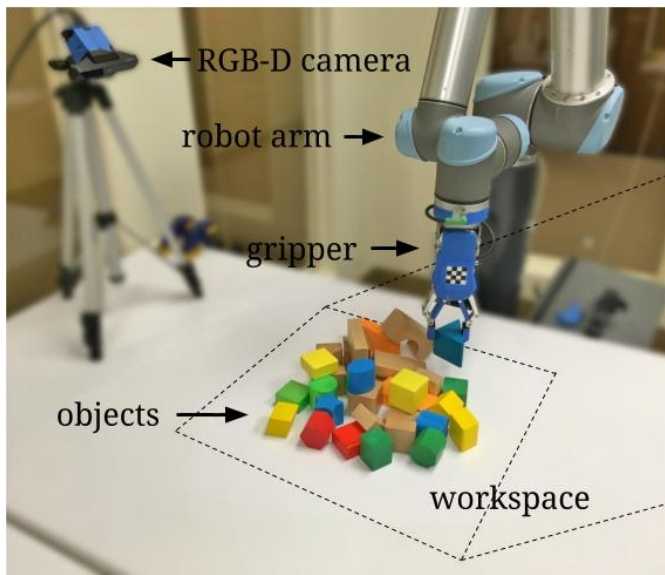
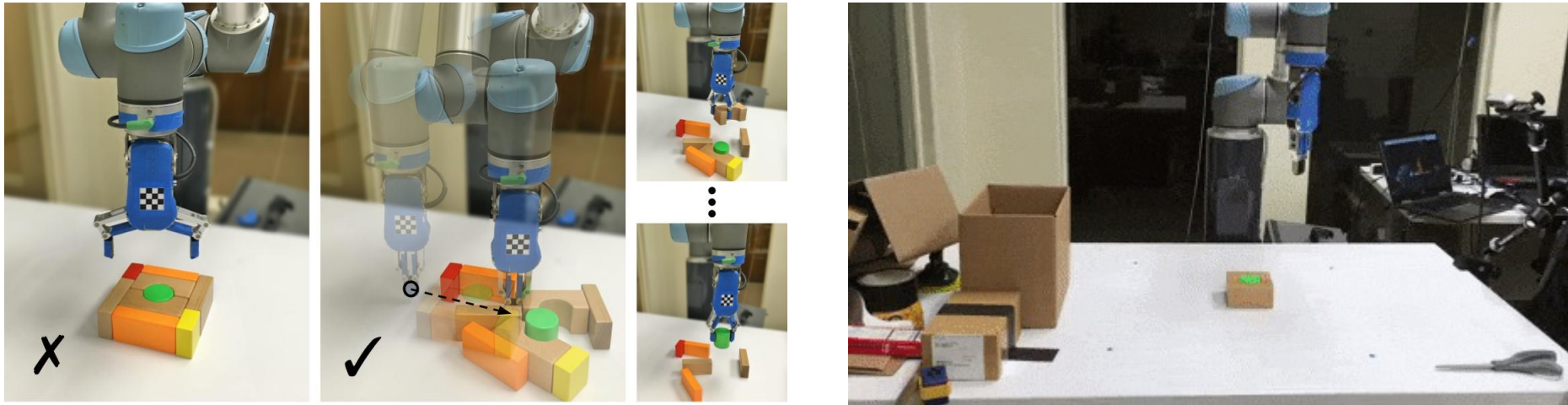
Approach random object

Execute random grasp

Verify grasp success

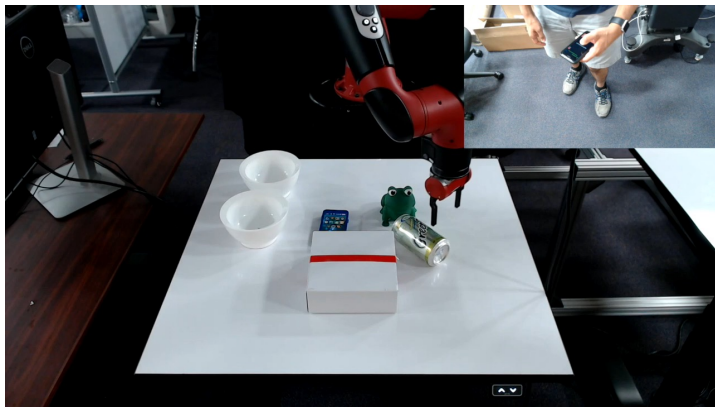
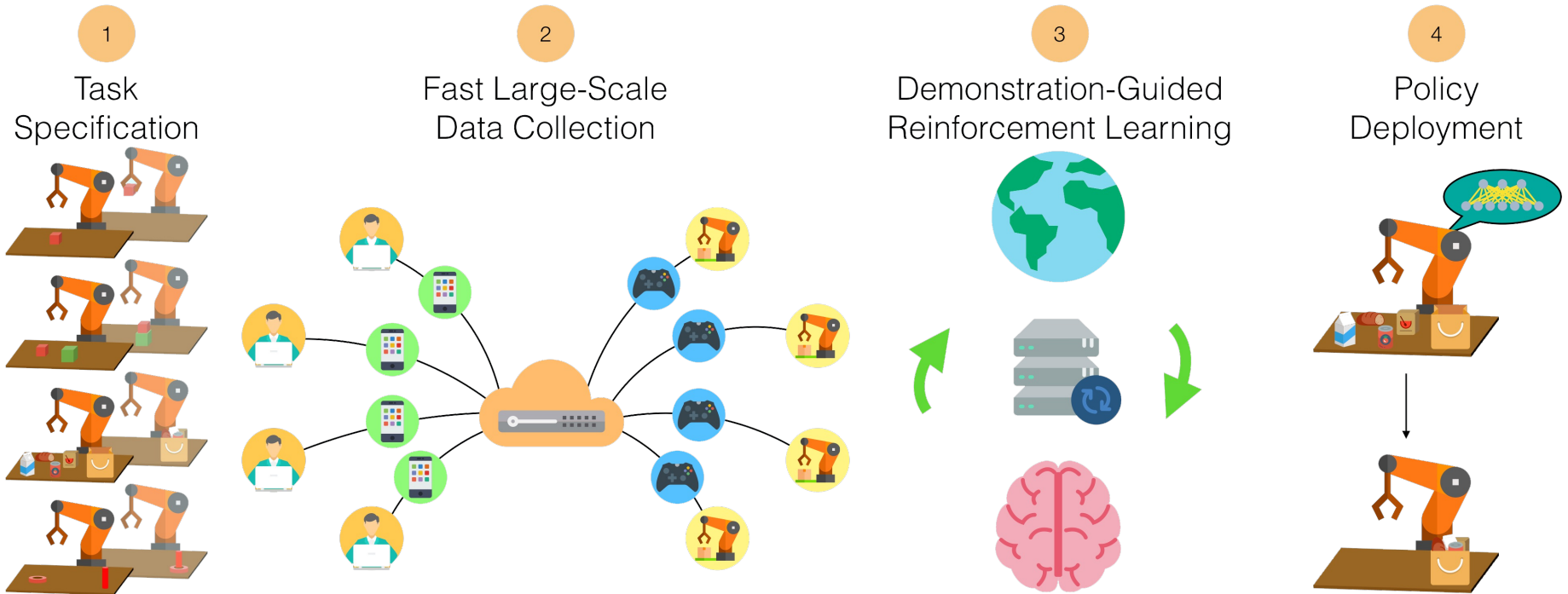
Source: CMU

Learning Synergies between Pushing and Grasping with Self-supervised Deep Reinforcement Learning



Source: MIT&Princeton

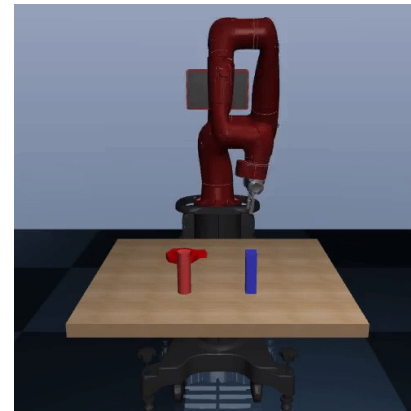
RoboTurk: A Crowdsourcing Platform For Robotic Skill Learning Through Imitation



BionicDL@SUSTech



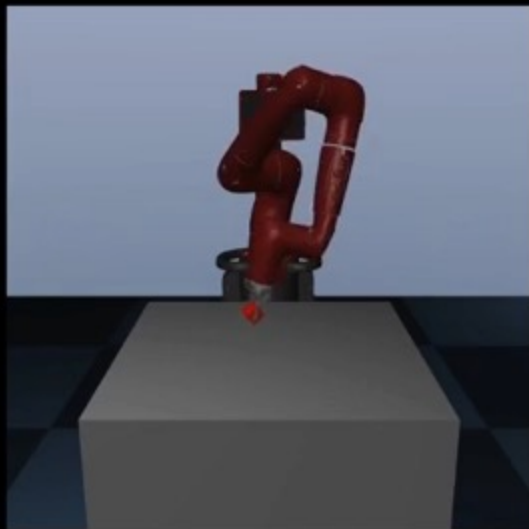
ME336 Collaborative Robot Learning



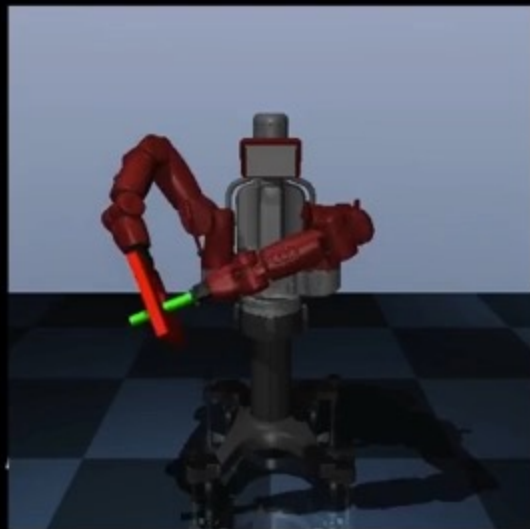
Song Chaoyang

Source:
Stanford

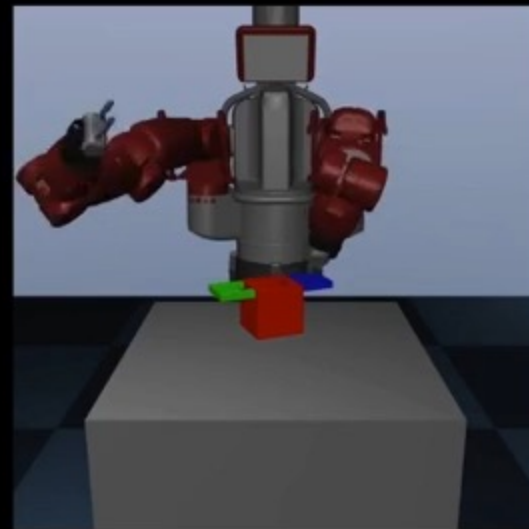
Surreal Robotics Suite Tasks: Surreal-PPO Agents



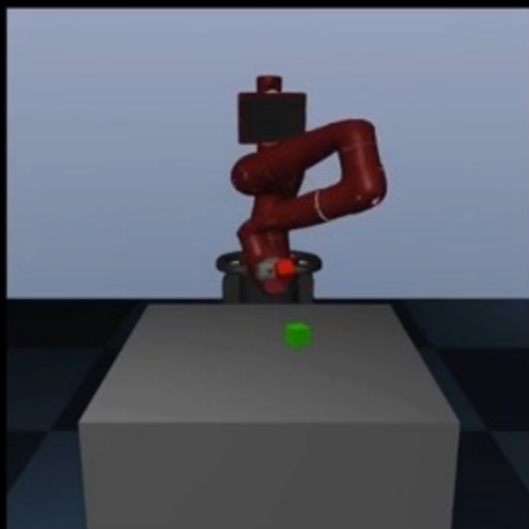
Block Lifting



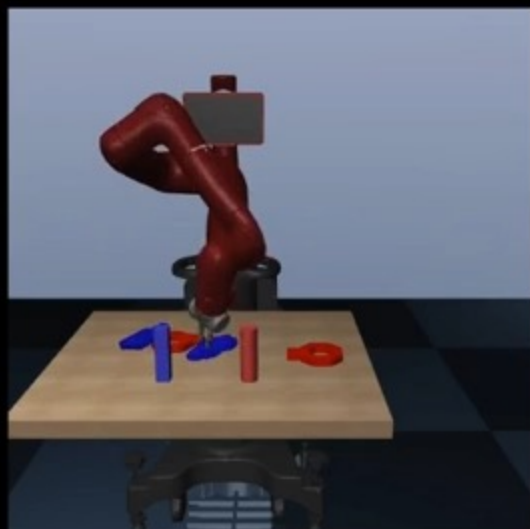
Bimanual Peg-in-Hole



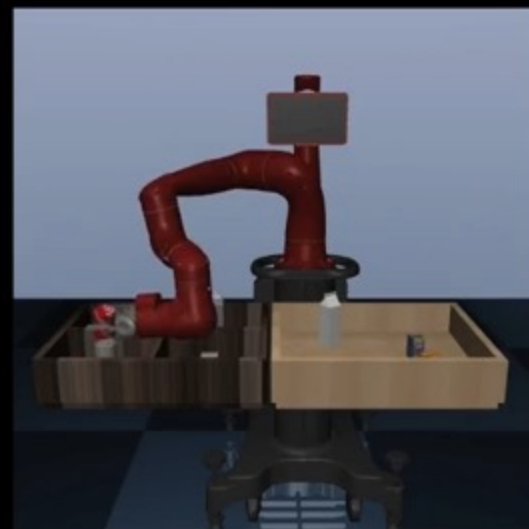
Bimanual Lifting



Block Stacking



Nut-and-Peg Assembly



Bin Picking

See, Feel, Act: Hierarchical learning for complex manipulation skills with multisensory fusion

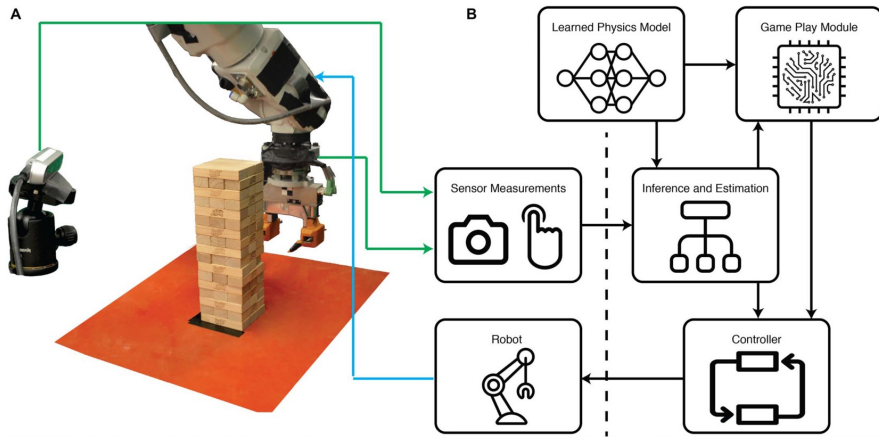


Fig. 2. Jenga setup in simulation and the baseline comparisons. (A) The simulation setup is designed to emulate the real-world implementation. (B) Learning curve of the different approaches with confidence intervals evaluated over 10 attempts. Solid lines denote the median performances; shadings denote one standard deviation. (C) Visual depiction of the structure of the MOR and the proposed approach (HMA).

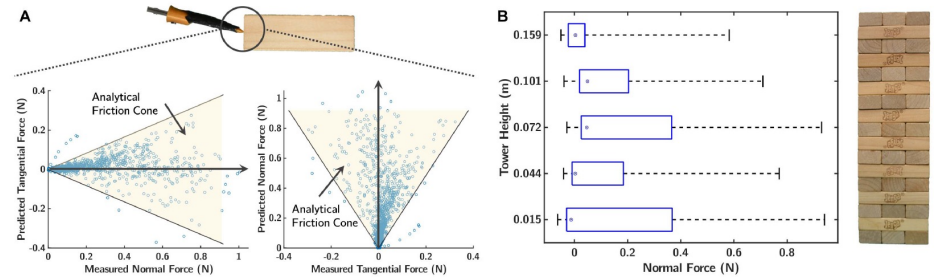
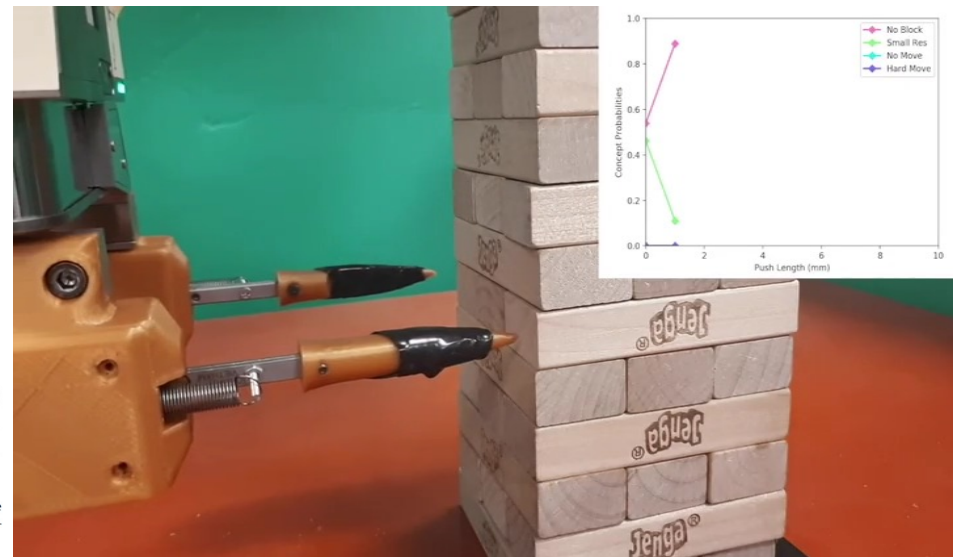


Fig. 4. Learned intuitive physics. (A) Overlay of the analytical friction cone and predicted forces given the current measurements. The friction coefficient between the finger material (PLA) and wood is between 0.35 and 0.5; here, we use 0.42 as an approximation. (B) Normal force applied to the tower as a function of the height of the tower. Each box plot depicts the minimum, maximum, median, and standard deviation of the force measures.



Source: MIT



ME336 Collaborative Robot Learning
Spring 2023

Thank you ~

Song Chaoyang

Southern University of Science and Technology